

303 1"



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D3954-1

Job Sheet 199482



Part No: D3954-1

Job Qty: 12 pcs

Part Name: GWT Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/26/19

Job Tracking No:

Due Date: 9/13/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,2 IPP REV:A 11.08.16 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

DAS
65
9-89

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	12 pcs	9/13/19	9/13/19	1.00	2.33	Doosan - 1		19/09/21
120	QC 8	12 pcs	9/13/19	9/13/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
150	Packaging 3-1 - Stock - B4B	12 pcs ✓	9/13/19	9/13/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		ST061
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

9-30-2019
Oscar

DAS
52
9-89

19/09/21

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA'	12 pcs ✓	9/13/19	0.00 0.00	QC 21 - SA - 21 ✓	DET 06/
				QC 21 - SA - 70	21
				QC 21 - SA - 53	SEP 30 2019
Part Op 100 - Doosan Lathe - 1-Turn as per folio FA824 & dwg D3954 FOLIO REV: <u>AK</u> DWG REV: <u>D</u> 2-Deburr as Descriptions: required 120 - QC8- Inspect parts - second check 150 - Identify as per dwg & Stock Location: _____ 160 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R1.000.	303 Round Bar 1.00	2.8800 ft (.24 ea)	100-Doosan - 1	S179000	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Doosan - 1	M303R1.000	3	42	0	

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	GWT Pin	0.880Inches $\pm$ 0.030	0.910 0.850	Diameter	
2	GWT Pin	Attribute		Diameter	
3	GWT Pin	0.060Inches $\pm$ 0.030	0.090 0.030		
4	GWT Pin	45.000Degrees $\pm$ 0.500	45.500 44.500	angle	
5	GWT Pin	0.630Inches $\pm$ 0.030	0.660 0.600		
6	GWT Pin	2.750Inches $\pm$ 0.030	2.780 2.720		
7	GWT Pin	0.250Inches $\pm$ 0.030	0.280 0.220		

Plex 8/26/19 7:26 AM dart.lacelle.linda